



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4961-043
Job Sheet 172558



Part No: D4961-043

Job Qty: 10 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP REV:A 15.02.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/17/18	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	10 pcs		4/18/18	0.00	6.23	Small Fab-8		DAS FF
120	QC	10 pcs		4/18/18	0.00	0.00	QC5		38
130	Packaging	10 pcs		4/18/18	0.00	0.00	Packaging3-2	5/129	MAR 19 2018
140	QC21-SA	10 Ea		4/18/18	0.00	0.00	QC21		MAR 20 2018

Part Op 110 - 1- Cut D4961-3 tube to size as per dwg 2- On one side of tube flare end as per dwg then slide sleeves and nuts, Descriptions: flare other side of tube as per dwg.

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-L12J	Nut	20 Ea (2 ea)	90-Start up Operation	5048404
M304TR0.750W.049	304 Round Tube .750 X .049W	2.5000 ft (.25 ea)	90-Start up Operation	5017137
MS20819-12J	Sleeve	20 Ea (2 ea)	90-Start up Operation	5047267 (10x)
				5050042 (10x)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-L12J	20	57	0
	M304TR0.750W.049	3	104	0
	MS20819-12J	20	16	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 1:46 PM Dart.Gagnon.Michelle



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Container No: S052495



Part: D4961-043

Job No: 172558

Serial No/Batch: S052495

Revision:

Inspector:

Date: 03/19/18